



ALMATIS

PREMIUM ALUMINA



Global Product Data

Almatris Calcined Aluminas

Analytical Methods

Chemical Analyses

Impurities for Calcined and Reactive Aluminas such as Na_2O , CaO , Fe_2O_3 , and SiO_2 are determined with an ICP-AES or an ARL 29000 series Quantometer. Samples are prepared for the ICP by dissolving the alumina in a heated mixture of sulfuric and phosphoric acid. Samples are prepared for the Quantometer by co-grinding the alumina with graphite and a pressing the powder into an electrode for electric spark emission testing.

Moisture / Loss On Drying (L.O.D.)

Moisture is determined either by CEM Microwave Moisture instrument or heating to 105 °C in a drying oven. The weight loss is expressed as a wt-% of the original sample weight.

Loss On Ignition (L.O.I.)

L.O.I. is the weight loss of a fully dried sample heated to constant weight at 1100 °C, expressed as a wt % of the dried sample.

Particle Size Distribution (PSD) – Sieve Analysis

The Alpine air screen is used to determine the percent greater than 63 microns for **Unground and Ground** Calcined Aluminas. For sieves at or finer than 45 microns, **Ground** Calcined and Reactive Aluminas are wet sieved using potable water to effectively pass the material through the fine sieves. The coarse residue left on the sieve is dried and weighed to obtain the wt-% coarser than the sieve.

CILAS Granulometer / Sedigraph

The PSD of fine Calcined and Reactive Aluminas is measured in a Cilas Granulometer or Sedigraph 5100. In both methods a powder sample is ultrasonically dispersed in an aqueous solution with sodium metaphosphat. The first method allows the determination of the PSD from the diffraction behavior of a laser beam. In the second method the PSD is determined by measuring the settling rate of the particles in a X-ray beam according to Stoke's Law.

Primary Crystal Size d50 – Compacité Cilas

The alumina is milled down to primary crystals in a Fritsch "Pulverisette" mill (12 minutes). The d50 is determined in the Cilas Granulometer, as above.

Compacité

Compacité is a measure of green density of a fully ground alumina without any additives. The alumina is milled in a Fritsch "Pulverisette" mill and then pressed in a die of 25.3 mm diameter at 30N/mm² = 30 MPa (approx. 4400 psi).

Specific Surface Area (B.E.T.)

This determination is based on the theory of Brunauer, Emmet and Teller (B.E.T.), calculating the surface area from the low temperature absorption of nitrogen gas onto the powder surface. The test is done on a Micromeritics "Gemini" apparatus (measurement unit in m²/g).

Think alumina, think Almatris.

GP-RCP/014/R04/1207



Almatis Calcined Aluminas

Analytical Methods

Ceramic Properties

Fully ground aluminas are pressed at 90 MPa (~13,000 psi) or 5000 psi (~35 MPa) in a 25.3 mm (~1 inch) diameter die to form compacts for measuring green density. The compacts are heated at a controlled ramp rate and held at the firing temperature appropriate for the material, 1540, 1600, 1620, or 1670 °C, to determine the fired density and shrinkage. Density is the ratio of weight to volume of the green compact or fired body. Shrinkage is the reduction in diameter expressed as a percent of the original (green) compact diameter.



Contacts for sales, technical information and application assistance

Almatis GmbH

Giulinistrasse 2
67065 Ludwigshafen
Germany

Phone
49 621 5707 0
Fax
49 621 5707 130

Almatis B.V.

Theemsweg 30
3197KM Botlek RT
The Netherlands

Phone
31 181 2701 00
Fax
31 181 2178 53

Almatis, Inc.

501 West Park Road
Leetsdale, PA 15056, USA
General Phone
800 643 8771

Phone
1 412 630 2800
Fax
1 412 630 2900

Qingdao Almatis Co., Ltd.

F15, Sunshine Tower
61 Hongkong Middle Road
Qingdao, 266071
P.R. China

Phone
86 532 8572 8035
Fax
86 532 8572 8551

Qingdao Almatis Trading Co., Ltd.

Room 1807, Eton Place
69 Dong Fang Road
Shanghai, 200120
P.R. China

Phone
86 21 5879 4987
Fax
86 21 5879 6502

Qingdao Almatis Co., Ltd.

4W-W-# 9 building
Jiming Blocks, Kaifaque
Kaifeng, Henan
P.R. China

Phone
86 378 3850 485
Fax
86 378 3850 485



Headquarters

Almatis GmbH
Lyoner Straße 9
60528 Frankfurt/Germany

Phone **49 69 957 341 0**
Fax **49 69 957 341 13**

info@almatis.com
www.almatis.com

Almatis Alumina Private Limited

Kankaria Estate
2nd Floor
6, Little Russell Street
Calcutta 700-071, India

Phone
91 33 2289 4694
Fax
91 33 2289 4693

Almatis Limited

Morimura Bldg.
1-3-1 Toranomom
Minato-ku, Tokyo 105-8451
Japan

Phone
81 3 3502 2371
Fax
81 3 3502 2375